

Work Order ID 164961

Thursday, August 10, 2017 2:53:16 PM

164961

Page 1

Item ID: D3116-5-0680

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Seal-68"

Stop ***NS2***

Start Date: 8/10/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/11/2017 Req'd Qty: 1.00

1

Customer:

Reference:

DAS

AUG 10 2017

Approvals: Process Plan:

21

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3116

Rev A

100

0.00

DAS

6

9-89

AUG 10 2017

100

Small Fab

Packaging

Memo

0.00

Packaging

Cut as per dwg D3116

110

0.00

QCS- Inspect part completeness to step on W/O

AUG 10 2017

JB

110

QC

Memo

0.00

Quality Control

120

0.00

Identify as per dwg & Stock Location:

AUG 10 2017

120

Packaging

Memo

0.00

Packaging

DAS

6

9-89

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Page 2

Item ID: D3116-5-0680

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Seal-68"

Start Date: 8/10/2017 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/11/2017 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

DAS
21
9-89

AUG 10 2017

AUG 10 2017

DAS
21
9-89

Picklist Print

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Work Order ID: 164961

164961

Parent Item: D3116-5-0680

D3116-5-0680

Parent Item Name: Seal-68"

Start Date: 8/10/2017

Required Date: 8/11/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A02.05.15New IssueNG
revA DD verf:EC

IPP Rev:B 10.11.02 as per

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3116-5		Manufactured	No			110	f	3.3800	5.66	5.66	DAS		
D3116-5									**		6	AUG 10 2017	
Seal (\$ per foot)											9.89		

Location

Loc Qty

Loc Code

ST430A

3.38

150606

3.38

164828



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3116	REV. A SHEET 1 OF 1
DATE 02.04.15		TITLE SEAL	SCALE NTS
A	02.04.15	NEW ISSUE	



D3116-1-XXXX SEAL (REPLACES P/N 110-004-2)
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG = D3116-1-0875
10" LONG = D3116-1-0100
POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES
P/N: 110-004-2 SEAL
COLOR: BLACK



D3116-3-XXXX SEAL (REPLACES P/N 110-160-1)
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG = D3116-3-0875
10" LONG = D3116-3-0100
POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES
P/N: 110-160-1 SEAL
COLOR: WHITE



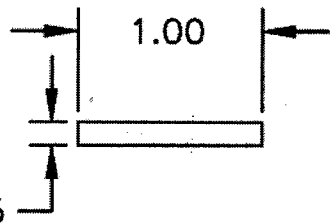
D3116-5-XXXX SEAL (REPLACES P/N 110-031-4 & 110-031-2)
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG = D3116-5-0875
10" LONG = D3116-5-0100
POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES
P/N: 110-031-4 SEAL, BLACK



D3116-7-XXXX SEAL (REPLACES P/N ZX2054)
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG = D3116-7-0875
10" LONG = D3116-7-0100
POSSIBLE SUPPLIER: ACCURATE RUBBER/MINOR RUBBER
P/N: ZX2054 SEAL



D3116-9-XXXX SEAL (REPLACES P/N ZX1267)
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG = D3116-9-0875
10" LONG = D3116-9-0100
POSSIBLE SUPPLIER: ACCURATE RUBBER/MINOR RUBBER
P/N: ZX1267 SEAL



D3116-11-XXXX SEAL
WHERE XXXX IS LENGTH IN TENTHS OF INCHES
EG. 87.5" LONG = D3116-11-0875
10" LONG = D3116-11-0100
POSSIBLE SUPPLIER: LONG HORN INDUSTRIAL SUPPLY
P/N: 100S-1.00x1/8 THICK RED SILICONE TAPE
50 DUROMETER, MEETS MIL-R-5847
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

RELEASED
2002-04-15

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 1604961 M-3
108-10